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APPENDIX B (marked-up version of Claim 22)

22. (NewAmended) A pressing apparatus for producing from a paperboard blank a food service paperboard container having an overturned rim provided with folds, comprising:

a first die having a curved pressing surface;

a second die positioned in opposing relation to the first die and having a curved pressing surface, at least one of said first and second dies being movable relative to the other of the first and second dies to cause an outer periphery of a paperboard blank to be pressed between the curved pressing surface of the first die and the curved pressing surface of the second die; and

a heating element embedded within a thermally conductive cast-in material to form a cast-in heater, the cast-in heater being removably positioned in the first die The pressing apparatus according to Claim 19, wherein the east in heater is removably positioned in the first die, and including at least one air tube extending through a hole in the cast-in heater and through a hole in the first die, the air tube communicating with the pressing surface of the first dic.